

# OUR TARGETS



● Identify important raw materials with high water consumption\*1 in areas with high water stress and cooperate with suppliers to improve water use efficiency for their production.

● Return more than **100%** of water used at half or more of our plants to the water source through water resource cultivation activities.

● Preserve water resources and the ecosystem to **cultivate more water than is used** by our plants worldwide.

● Shift **all** plastic bottles used globally to **sustainable bottles**\*2

● Achieve total participation of over one million people in the awareness raising program for water and activities to provide safe water.

● Reduce the amount of water used in our plants\*2 in the world by **50%**\*4



2030

2040

2050

● Reduce GHG emission at our sites by 50%\*3  
● Reduce GHG emissions throughout the value chain by **30%**\*3

● Reduce water consumption per unit production at our plants by **35%** globally\*4

● Achieve GHG emissions throughout the value chain to be **net zero**

● Share the Sustainable Water Philosophy broadly in communities  
● Realize **sustainable water** use at primary raw material farms.

\*1 Coffee, barley, and grape \*2 Recycled materials or 100% Bio-based material \*3 2019 emissions as base line \*4 Reduction per unit production based on the business fields in 2015